



- REMARKS:
1. CARBON STEEL CONSTRUCTION.
  2. DESIGN: 150 PSIG AT 250°F WITH NO CORROSION ALLOWANCE.
  3. INTERIOR SURFACE PREP (VESSEL): STANDARD BRUSH/WIPE CLEAN, FINISH - NONE REQUIRED
  4. EXTERIOR SURFACE PREP: STANDARD BRUSH/WIPE CLEAN, FINISH - SEMI-GLOSS GRAY ENAMEL (BASE FRAME, BLOWER BASE FRAME & VESSEL)
  5. APPROXIMATE DRY WEIGHT: 675 LBS.
  6. ALL DIMENSIONS AND SPECIFICATIONS ARE PRELIMINARY.

ITEM	ITEM DESCRIPTION	MATERIAL
S1	FILTER CARTRIDGE REFILCO P/N: PL718-20FP (2) REQUIRED	C.S./ PAPER
S2	VESSEL 8 5/8" OD PIPE SHELL	CARBON STEEL
S3	GASKET O-RING	BUNA-N
S4	BASE 3" X 4.1# CHANNEL	CARBON STEEL
NOZZLE	NOZZLE SIZE/DESCRIPTION	MATERIAL
N1	1 1/4" MALE NPT CONNECTION	CARBON STEEL
N2	2" FEMALE NPT UNION CONNECTION	CARBON STEEL
N3	2"-3000# NPT HALF COUPLING & PLUG (1) REQUIRED	CARBON STEEL
N4	1/4"-3000# NPT HALF COUPLING & PLUG (1) REQUIRED	CARBON STEEL
N5	PRESSURE TAP GENERAL SERVICE PRESSURE GAGE, 0-60 PSIG (1) REQUIRED	CARBON STEEL

TOLERANCES (EXCEPT AS NOTED)		DRAWN TWH	DATE 11/1/06
FRACTIONAL: ± ~	CHECKED TWH	11/1/06	
DECIMAL: ± ~	APPROVED TWH	11/1/06	
ANGULAR: ± ~			
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0	11/1/06	ORIGINAL RELEASE	TWH
REV	DATE	REMARKS	BY

<b>GPI</b> GRAYLEDGE Pelham, NH	
OIL FILTER SKID	
MODEL: R1020-F082F/SKID	
PLOT SCALE 1/6	DRAWING NUMBER SK-T116-R-1006
REV 0	REV 0

18" SERVICE SPACE  
REQUIRED

48 3/4"